



**GP BLACK**  
GENERAL PURPOSE CUTTING ACTION



**ULTRA BLUE**  
FAST CUTTING ACTION



**SUPREME PURPLE**  
EXTRA FAST CUTTING ACTION

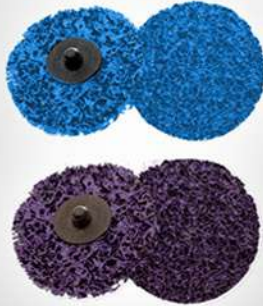


**PREMIERE ORANGE CERAMIC**  
EXTRA FAST CUTTING & LONG LIFE



**TYPE 27**

**TYPE R**  
ROLL-ON LOCKING STYLE



**TYPE 1**



**1/4" SPINDLE MOUNT**



**DOUBLE MOUNT**

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# TYPE 1



SIZE	RPM	THICKNESS	ARBOR	BOX QTY.	CASE QTY.	BLACK	BLUE	PURPLE	ORANGE
3"	8,500	1/2"	1/4" hole	10	10	53021	55021	56021	59021
4"	9,000	1/2"	1/4" hole	5	5	53023	55023	56023	59023
4.5"	5,500	1/2"	1/4" hole	5	5	53024	55024	56024	59024
5"	5,000	1/2"	1/4" hole	5	5	53025	55025	56025	59025
3"	8,500	1/2"	1/2" hole	10	10	53031	55031	56031	59031
4"	9,000	1/2"	1/2" hole	5	5	53033	55033	56033	59033
4.5"	5,500	1/2"	1/2" hole	5	5	53034	55034	56034	59034
5"	5,000	1/2"	1/2" hole	5	5	53035	55035	56035	59035
6"	4,500	1/2"	1/2" hole	5	5	53036	55036	56036	59036
7"	3,300	1/2"	1/2" hole	5	5	53037	55037	56037	59037
8"	3,000	1/2"	1/2" hole	5	5	53038	55038	56038	59038
3"	8,500	1/2"	5/8" hole	10	10	53041	55041	56041	59041
4"	9,000	1/2"	5/8" hole	5	5	53043	55043	56043	59043
4.5"	5,500	1/2"	5/8" hole	5	5	53044	55044	56044	59044
5"	5,000	1/2"	5/8" hole	5	5	53045	55045	56045	59045
6"	4,500	1/2"	5/8" hole	5	5	53046	55046	56046	59046
7"	3,300	1/2"	5/8" hole	5	5	53047	55047	56047	59047
8"	3,000	1/2"	5/8" hole	5	5	53048	55048	56048	59048
4.5"	5,500	1/2"	7/8" hole	5	5	53054	55054	56054	59054
5"	5,000	1/2"	7/8" hole	5	5	53055	55055	56055	59055
6"	4,500	1/2"	7/8" hole	5	5	53056	55056	56056	59056
7"	3,300	1/2"	7/8" hole	5	5	53057	55057	56057	59057
8"	3,000	1/2"	7/8" hole	5	5	53058	55058	56058	59058





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**TYPE 27 DEPRESSED CENTER FIBERGLASS BACK**

SIZE	RPM	THICKNESS	BOX QTY.	CASE QTY.	BLACK	BLUE	PURPLE	ORANGE
4" x 5/8"-11"	15,500	1/2"	5	5	53063	55063	56063	59063
4.5" x 7/8"	13,300	1/2"	5	5	53064	55064	56064	59064
5" x 7/8"	12,000	1/2"	5	5	53065	55065	56065	59065
6" x 7/8"	10,200	1/2"	5	5	53066	55066	56066	59066
7" x 7/8"	8,600	1/2"	5	5	53067	55067	56067	59067

**TYPE 27**

**LEGEND**

TO ORDER A 4-1/2", 5", 6" OR 7" WITH A 5/8"-11 ZINC HUB ON FIBERGLASS BACKING, ADD AN "H" TO END OF PART NUMBER

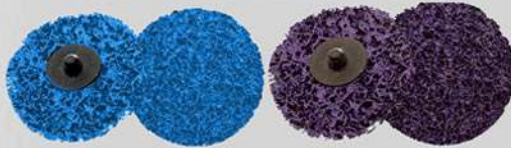
**TYPE 27 DEPRESSED CENTER PLASTIC BACK**

SIZE	RPM	THICKNESS	BOX QTY.	CASE QTY.	BLACK	BLUE	PURPLE	ORANGE
4.5" x 7/8"	13,300	1/2"	5	5	53864	55864	56864	59864
4.5" x 5/8"-11	13,300	1/2"	5	5	53864T	55864T	56864T	59864T
5" x 7/8"	12,000	1/2"	5	5	53865	55865	56865	59865
5" x 5/8"-11	12,000	1/2"	5	5	53865T	55865T	56865T	59865T

**LEGEND**

T = 5/8"-11 BUILT IN THREAD

**TYPE R**  
ROLL-ON LOCKING STYLE



**TYPE R ROLL-ON LOCKING STYLE**

SIZE	RPM	THICKNESS	BOX QTY.	CASE QTY.	BLACK	BLUE	PURPLE	ORANGE
2"	18,000	1/2"	10	10	53209	55209	56209	59209
3"	15,000	1/2"	10	10	53211	55211	56211	59211
4"	11,000	1/2"	10	10	53213	55213	56213	59213

**1/4" SPINDLE MOUNT**

**SINGLE MOUNT      DOUBLE MOUNT**



**GP BLACK**

SIZE	MAX RMP	THICKNESS	SPINDLE	P/N	SIZE	MAX RMP	THICKNESS	SPINDLE	P/N
3"	6,600	1/2"	1/4"	53111	3"	6,600	1"	1/4"	53101
4"	5,000	1/2"	1/4"	53113	4"	5,000	1"	1/4"	53103
5"	3,900	1/2"	1/4"	53115	5"	3,900	1"	1/4"	53105

**ULTRA BLUE**

3"	6,600	1/2"	1/4"	55111	3"	6,600	1"	1/4"	55101
4"	5,000	1/2"	1/4"	55113	4"	5,000	1"	1/4"	55103
5"	3,900	1/2"	1/4"	55115	5"	3,900	1"	1/4"	55105

**SUPREME PURPLE**

3"	6,600	1/2"	1/4"	56111	3"	6,600	1"	1/4"	56101
4"	5,000	1/2"	1/4"	56113	4"	5,000	1"	1/4"	56103
5"	3,900	1/2"	1/4"	56115	5"	3,900	1"	1/4"	56105

**PREMIER ORANGE CERAMIC**

3"	6,600	1/2"	1/4"	59111	3"	6,600	1"	1/4"	59101
4"	5,000	1/2"	1/4"	59113	4"	5,000	1"	1/4"	59103
5"	3,900	1/2"	1/4"	59115	5"	3,900	1"	1/4"	59105

**BOX QUANTITY=10    CASE QTY=10**